



A & B Films Pte Ltd contracted Carli Inc for the optical data measurement and data preparation of a glass samples with Nature Green 60 applied film. The films were mounted on a 5 mm clear reference glass sample.

## **Test Methods and Procedures**

### **Optical data Measurements**

#### **UV-Vis-NIR Measurements:**

Total transmittance and total reflectance factor measurements were performed with ODA's Varian™ Cary 500E™ UV-Vis-NIR Double Beam Spectrophotometer equipped with a 150 mm diameter Labsphere™ Spectralon™ reference standard. Baselines are measured before and after the sample measurements, a zeroline is measured after the sample measurements and a didymia transmittance standard is measured during each set of measurements to verify the wavelength scale. For transmittance and reflectance factor, the angle of incidence is 0° and 7°, respectively. The typical wavelength interval is 5nm.

#### **IR Measurements:**

Specular transmittance and specular reflectance factor measurements are performed with ODA's Perking-Elmer™ 9836 G IR Double-Beam IR Spectrophotometer equipped with Perking-Elmer™ Specular Reflectance Accessory. The wavelength range is 2 to 56 μm. In reflectance, measurements are made with respect to a protected aluminum specular reflectance reference standard from National Physical Laboratory™ [NPL] in the United Kingdom. Baselines are measured before and after the sample measurements, a zeroline is measured after the sample measurements, and a polystyrene transmittance standard is measured during each set of measurements to verify the wavelength scale. For transmittance and reflectance factor, the angle of incidence is 0° and 7°, respectively. The wavelength interval is 10cm<sup>-1</sup>. This is the method adopted by the Lawrence Berkeley National Laboratory [LBNL].

The optical properties of glasses with films are summarized in Table 1 and the graphical details are shown in Appendix 1.

**Table 1: Optical properties of the glass with Nature Green 60 applied film**

Product Name	Thick-ness	Solar			Visible			Emissivity	
	mm	Tsol	R <sub>f</sub> sol	R <sub>b</sub> sol	Tvis	R <sub>f</sub> vis	R <sub>b</sub> vis	Front	Back
Nature Green 60	4.87	0.608	0.074	0.076	0.700	0.076	0.083	0.96	0.84

*Note: Subscript f and b represent front and back respectively. Films are applied at the front side. T and R denote transmittance and reflectance respectively.*

### Optical Data Calculations

The centre of glass U factor, SHGC (Solar Heat Gain Coefficient), Shading Coefficient, Visible Transmittance and Relative heat gains of the glass with applied film, assuming it as a single glazed unit, was calculated using WINDOW5 and the values are given in Table 2 below: **The film side of the glass faces the indoor environment.**

**Table 2: Thermal and optical properties of single glazing unit**

Product Name	# of glass layer	Winter U-Factor	Summer U- Factor	SHGC	SC	Tvis	Relative Heat Gain	UV Indices		
		W/m <sup>2</sup> K	W/m <sup>2</sup> K				W/m <sup>2</sup>	Tuv	Tdw-K	Tdw-ISO
Nature Green 60	1	6.19	5.64	0.71	0.82	0.70	558	0.003	0.208	0.459

The NFRC standard boundary conditions given below were used for the calculations in Table 2:

ID	Name	U-factor Tin	U-factor Tout	SHGC Tin	SHGC Tout	SHGC Solar
		C	C	C	C	W/m <sup>2</sup>
1	NFRC 100-2002	21.0	-18.0	24.0	32.0	783

### Appendix 1.: Spectral properties of the glass sample with film.

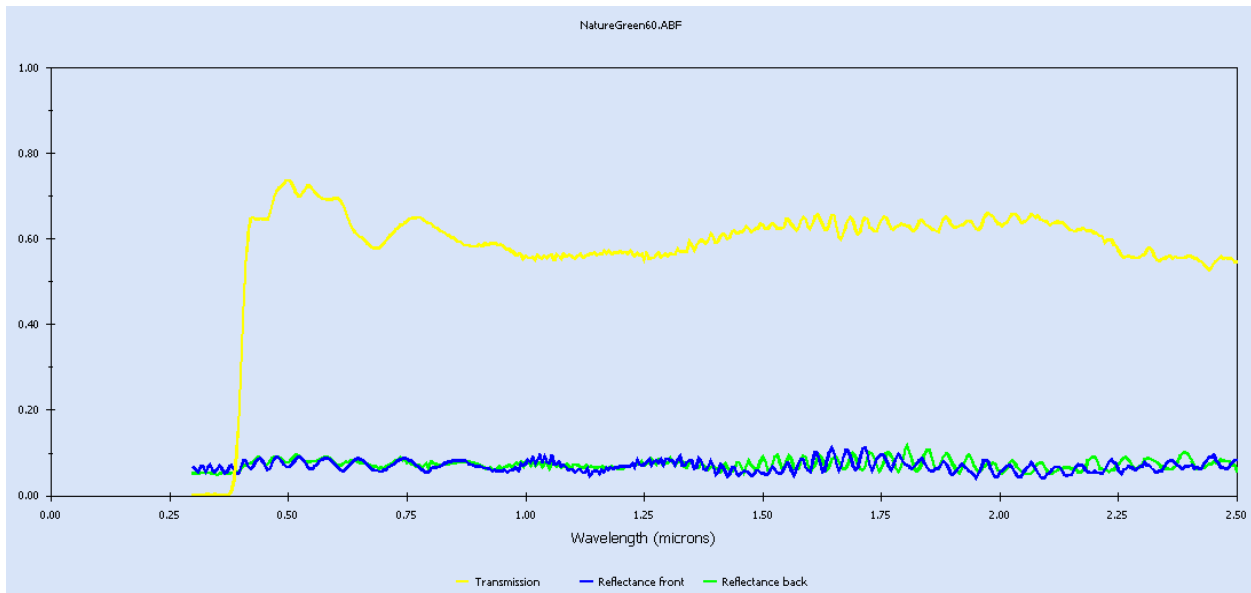


Figure 1: Spectral properties: Nature Green 60

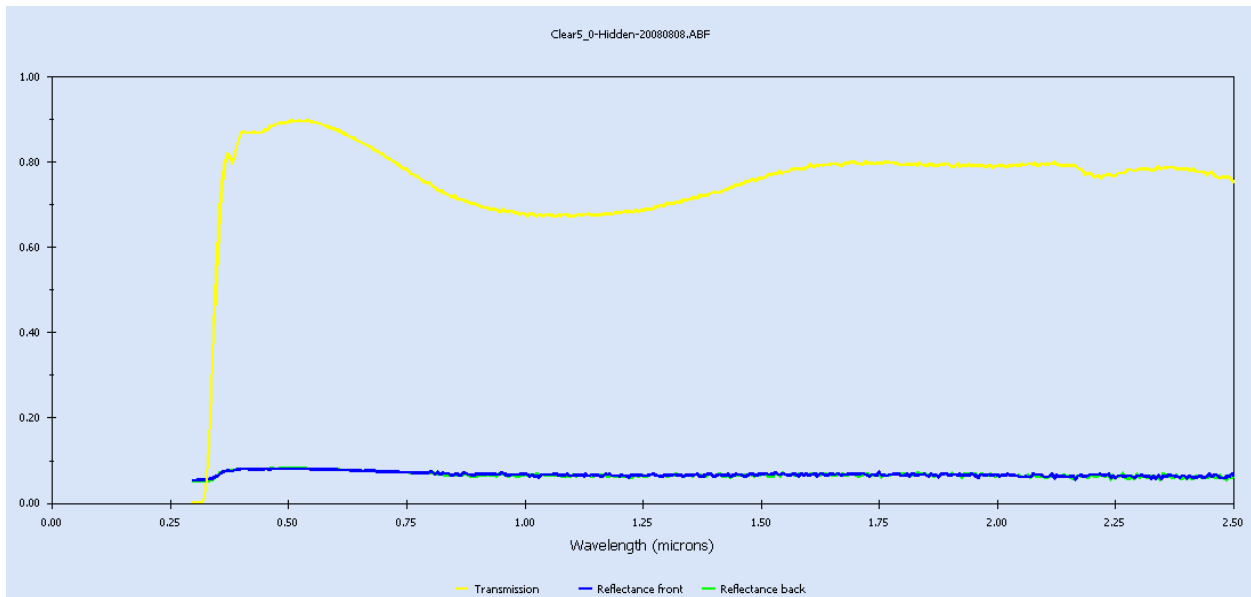


Figure 2: Spectral properties: Reference Glass sample (Substrate)

**Appendix 2.: Detailed glazing data of a single glazed unit with film**

Window 5.2a v5.2.17a Glazing System Thermal and Optical Properties 08/12/08  
12:14:34

ID : 13  
 Name : Nature Green 60  
 Tilt : 90.0  
 Glazings: 1  
 KEFF : 0.1000  
 Width : 4.874  
 Uvalue : 6.19  
 SHGCc : 0.71  
 SCc : 0.82  
 Vtc : 0.70  
 RHG : 558.31

Glass and Gas Data for Glazing System '13 Nature Green 60'

ID	Name	D(mm)	Tsol	1	Rsol	2	Tvis	1	Rvis	2	Tir	1	Emis	2	Keff
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Outside															
	30007FNatureGreen60.A#	4.9	.608	.076	.074	.700	.083	.076	.000	.840	.960	.981			
Inside															

Environmental Conditions: 1 NFRC 100-2002

	Tout (C)	Tin (C)	WndSpd (m/s)	Wnd Dir	Solar (W/m2)	Tsky (C)	Esky
Uvalue	-18.0	21.0	5.50	Windward	0.0	-18.0	1.00
Solar	32.0	24.0	2.80	Windward	783.0	32.0	1.00

Optical Properties for Glazing System '13 Nature Green 60'

Angle	0	10	20	30	40	50	60	70	80	90	Hemis
Vtc	: 0.700	0.699	0.696	0.689	0.677	0.655	0.610	0.513	0.304	0.000	0.621
Rf	: 0.083	0.083	0.083	0.085	0.090	0.105	0.143	0.241	0.473	1.000	0.137
Rb	: 0.076	0.083	0.083	0.085	0.090	0.105	0.143	0.241	0.473	1.000	0.137
Tsol	: 0.608	0.607	0.603	0.595	0.582	0.560	0.518	0.432	0.251	0.000	0.532
Rf	: 0.076	0.076	0.076	0.077	0.082	0.096	0.133	0.226	0.453	1.000	0.127
Rb	: 0.074	0.076	0.076	0.077	0.082	0.096	0.133	0.226	0.453	1.000	0.127
Abs1	: 0.316	0.317	0.321	0.328	0.336	0.345	0.350	0.342	0.296	0.000	0.331
SHGCc	: 0.705	0.704	0.701	0.696	0.685	0.666	0.625	0.537	0.342	0.000	0.633
Tdw-K	: 0.208										
Tdw-ISO	: 0.459										
Tuv	: 0.003										

Temperature Distribution (degrees C)

	Winter		Summer	
	Out	In	Out	In
Lay1	-9.8	-8.6	37.9	37.9