

A & B Films Pte Ltd contracted Carli Inc for the optical data measurement and data preparation of a glass samples with GS10 applied film. The films were mounted on a 5 mm clear reference glass sample.

Test Methods and Procedures

Optical data Measurements

UV-Vis-NIR Measurements:

Total transmittance and total reflectance factor measurements were performed with ODA's Varian™ Cary 500E™ UV-Vis-NIR Double Beam Spectrophotometer equipped with a 150 mm diameter Labsphere™ Spectralon™ reference standard. Baselines are measured before and after the sample measurements, a zeroline is measured after the sample measurements and a didymia transmittance standard is measured during each set of measurements to verify the wavelength scale. For transmittance and reflectance factor, the angle of incidence is 0° and 7°, respectively. The typical wavelength interval is 5nm.

IR Measurements:

Specular transmittance and specular reflectance factor measurements are performed with ODA's Perking-Elmer™ 9836 G IR Double-Beam IR Spectrophotometer equipped with Perking-Elmer™ Specular Reflectance Accessory. The wavelength range is 2 to 56 μm. In reflectance, measurements are made with respect to a protected aluminum specular reflectance reference standard from National Physical Laboratory™ [NPL] in the United Kingdom. Baselines are measured before and after the sample measurements, a zeroline is measured after the sample measurements, and a polystyrene transmittance standard is measured during each set of measurements to verify the wavelength scale. For transmittance and reflectance factor, the angle of incidence is 0° and 7°, respectively. The wavelength interval is 10cm⁻¹. This is the method adopted by the Lawrence Berkeley National Laboratory [LBNL].

The optical properties of glasses with films are summarized in Table 1 and the graphical details are shown in Appendix 1.

Table 1: Optical properties of the glass with GS10 applied film

Product Name	Thick-ness	Solar			Visible			Emissivity	
	mm	Tsol	R _f sol	R _b sol	Tvis	R _f vis	R _b vis	Front	Back
GS10	5.95	0.280	0.092	0.122	0.080	0.057	0.103	0.84	0.9

Note: Subscript f and b represent front and back respectively. Films are applied at the back side. T and R denote transmittance and reflectance respectively.

Optical Data Calculations

The centre of glass U factor, SHGC (Solar Heat Gain Coefficient), Shading Coefficient, Visible Transmittance and Relative heat gains of the glass with applied film, assuming it as a single glazed unit, was calculated using WINDOW5 and the values are given in Table 2 below: **The film side of the glass faces the indoor environment.**

Table 2: Thermal and optical properties of single glazing unit

Product Name	# of glass layer	Winter U-Factor	Summer U- Factor	SHGC	SC	Tvis	Relative Heat Gain	UV Indices		
		W/m ² K	W/m ² K				W/m ²	Tuv	Tdw-K	Tdw-ISO
GS10	1	5.90	5.37	0.48	0.56	0.08	392	0.002	0.03	0.06

The NFRC standard boundary conditions given below were used for the calculations in Table 2:

ID	Name	U-factor Tin	U-factor Tout	SHGC Tin	SHGC Tout	SHGC Solar
		C	C	C	C	W/m ²
1	NFRC 100-2002	21.0	-18.0	24.0	32.0	783

Appendix 1.: Spectral properties of the glass sample with film.

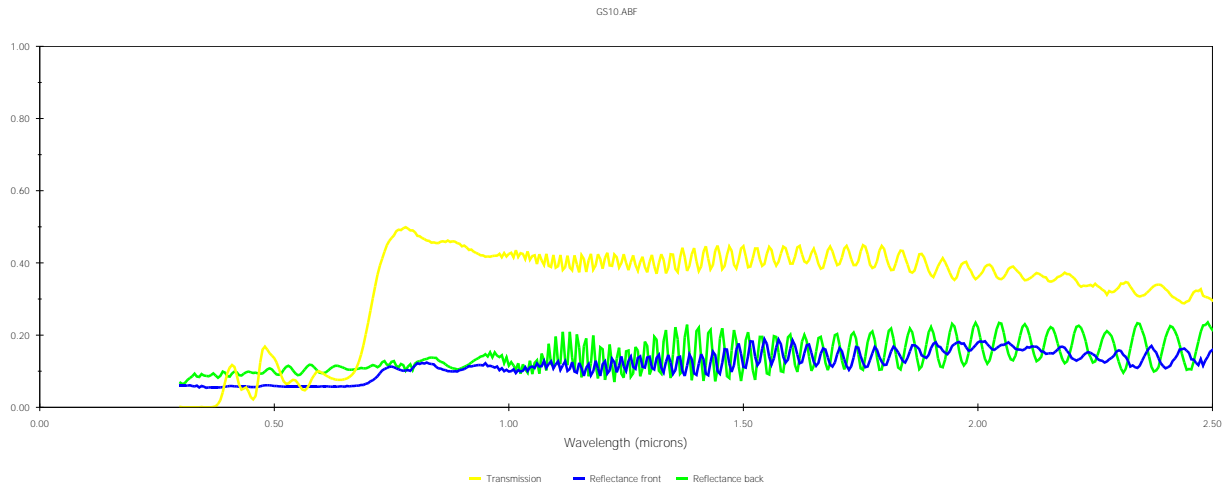


Figure 1: Spectral properties: GS10

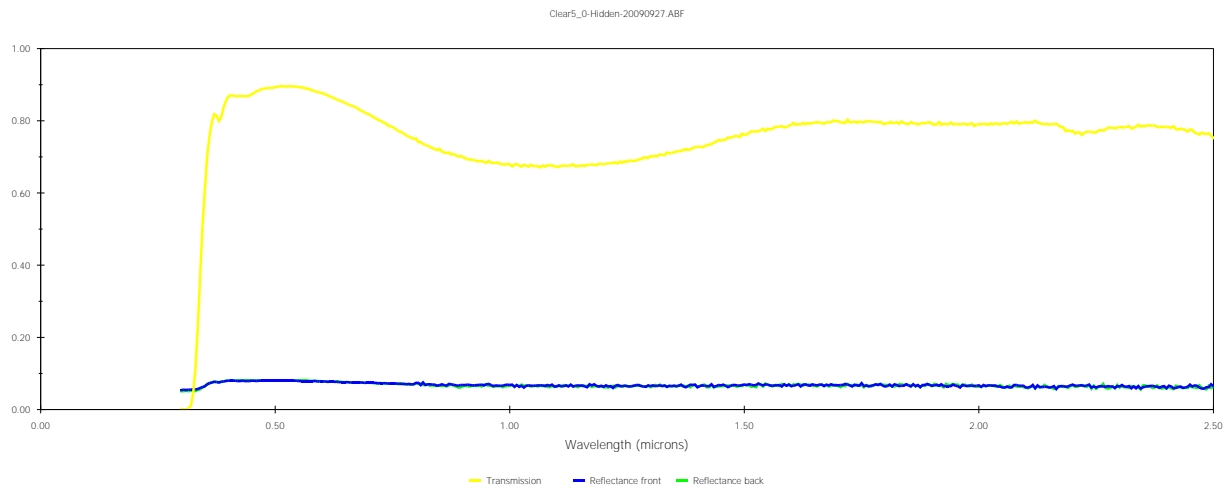


Figure 2: Spectral properties: Reference Glass sample (Substrate)

Appendix 2.: Detailed glazing data of a single glazed unit with film

Window 5.2a v5.2.17a Glazing System Thermal and Optical Properties 09/27/09
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ID : 12
 Name : GS10
 Tilt : 90.0
 Glazings: 1
 KEFF : 0.1000
 Width : 5.950
 Uvalue : 5.90
 SHGCc : 0.48
 SCc : 0.56
 Vtc : 0.08
 RHG : 392.05

Glass and Gas Data for Glazing System '12 GS10'

ID	Name	D (mm)	Tsol	1 Rsol	2 Tvis	1 Rvis	2 Tir	1 Emis	2 Keff			
30011	GS10.ABF	# 5.9	.280	.092	.122	.080	.057	.103	.000	.840	.900	.724

Outside
 Inside

Environmental Conditions: 1 NFRC 100-2002

	Tout (C)	Tin (C)	WndSpd (m/s)	Wnd Dir	Solar (W/m2)	Tsky (C)	Esky
Uvalue	-18.0	21.0	5.50	Windward	0.0	-18.0	1.00
Solar	32.0	24.0	2.80	Windward	783.0	32.0	1.00

Optical Properties for Glazing System '12 GS10'

Angle	0	10	20	30	40	50	60	70	80	90	Hemis
Vtc	: 0.080	0.080	0.079	0.078	0.076	0.074	0.068	0.055	0.033	0.000	0.070
Rf	: 0.057	0.050	0.048	0.051	0.062	0.080	0.114	0.206	0.448	0.999	0.108
Rb	: 0.103	0.096	0.094	0.097	0.107	0.124	0.157	0.244	0.475	0.999	0.150
Tsol	: 0.280	0.282	0.279	0.274	0.269	0.260	0.238	0.194	0.117	0.000	0.245
Rf	: 0.092	0.085	0.083	0.086	0.097	0.114	0.147	0.235	0.469	0.999	0.140
Rb	: 0.122	0.115	0.114	0.117	0.127	0.143	0.176	0.261	0.486	0.999	0.168
Abs1	: 0.627	0.633	0.638	0.639	0.634	0.626	0.615	0.571	0.415	0.001	0.604
SHGCc	: 0.476	0.480	0.478	0.474	0.467	0.455	0.430	0.371	0.243	0.000	0.433
Tdw-K	: 0.033										
Tdw-ISO	: 0.064										
Tuv	: 0.002										

Temperature Distribution (degrees C)

	Winter		Summer	
	Out	In	Out	In
Lay1	-10.1	-8.3	45.8	46.2