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Report:

Optical Data measurement and performance indices calculation of a glass samples with DS 10 BL applied film

Report prepared for: ***A & B Films Pte Ltd
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A & B Films Pte Ltd contracted Carli Inc for the optical data measurement and data preparation of a glass samples with DS 10 BL applied film. The films were mounted on a 5 mm clear reference glass sample.

Test Methods and Procedures

Optical data Measurements

UV-Vis-NIR Measurements:

Total transmittance and total reflectance factor measurements were performed with ODA's Varian™ Cary 500E™ UV-Vis-NIR Double Beam Spectrophotometer equipped with a 150 mm diameter Labsphere™ Spectralon™ reference standard. Baselines are measured before and after the sample measurements, a zeroline is measured after the sample measurements and a didymia transmittance standard is measured during each set of measurements to verify the wavelength scale. For transmittance and reflectance factor, the angle of incidence is 0° and 7°, respectively. The typical wavelength interval is 5nm.

IR Measurements:

Specular transmittance and specular reflectance factor measurements are performed with ODA's Perking-Elmer™ 9836 G IR Double-Beam IR Spectrophotometer equipped with Perking-Elmer™ Specular Reflectance Accessory. The wavelength range is 2 to 56 μm. In reflectance, measurements are made with respect to a protected aluminum specular reflectance reference standard from National Physical Laboratory™ [NPL] in the United Kingdom. Baselines are measured before and after the sample measurements, a zeroline is measured after the sample measurements, and a polystyrene transmittance standard is measured during each set of measurements to verify the wavelength scale. For transmittance and reflectance factor, the angle of incidence is 0° and 7°, respectively. The wavelength interval is 10cm⁻¹. This is the method adopted by the Lawrence Berkeley National Laboratory [LBNL].

The optical properties of glasses with films are summarized in Table 1 and the graphical details are shown in Appendix 1.

Table 1: Optical properties of the glass with DS 10 BL applied film

| Product Name | Thick-ness | Solar | | | Visible | | | Emissivity | |
|--------------|------------|-------|--------------------|--------------------|---------|--------------------|--------------------|------------|------|
| | mm | Tsol | R _f sol | R _b sol | Tvis | R _f vis | R _b vis | Front | Back |
| DS 10 BL | 4.85 | 0.096 | 0.433 | 0.354 | 0.081 | 0.259 | 0.261 | 0.76 | 0.84 |

Note: Subscript f and b represent front and back respectively. Films are applied at the front side. T and R denote transmittance and reflectance respectively.

Optical Data Calculations

The centre of glass U factor, SHGC (Solar Heat Gain Coefficient), Shading Coefficient, Visible Transmittance and Relative heat gains of the glass with applied film, assuming it as a single glazed unit, was calculated using WINDOW5 and the values are given in Table 2 below: **The film side of the glass faces the indoor environment.**

Table 2: Thermal and optical properties of single glazing unit

| Product Name | # of glass layer | Winter U-Factor | Summer U- Factor | SHGC | SC | Tvis | Relative Heat Gain | UV Indices | | |
|--------------|------------------|--------------------|--------------------|------|------|------|--------------------|------------|-------|---------|
| | | W/m ² K | W/m ² K | | | | W/m ² | Tuv | Tdw-K | Tdw-ISO |
| DS 10 BL | 1 | 5.61 | 5.04 | 0.25 | 0.30 | 0.08 | 227 | 0.000 | 0.057 | 0.098 |

The NFRC standard boundary conditions given below were used for the calculations in Table 2:

| ID | Name | U-factor Tin | U-factor Tout | SHGC Tin | SHGC Tout | SHGC Solar |
|----|---------------|--------------|---------------|----------|-----------|------------------|
| | | C | C | C | C | W/m ² |
| 1 | NFRC 100-2002 | 21.0 | -18.0 | 24.0 | 32.0 | 783 |

Appendix 1.: Spectral properties of the glass sample with film.

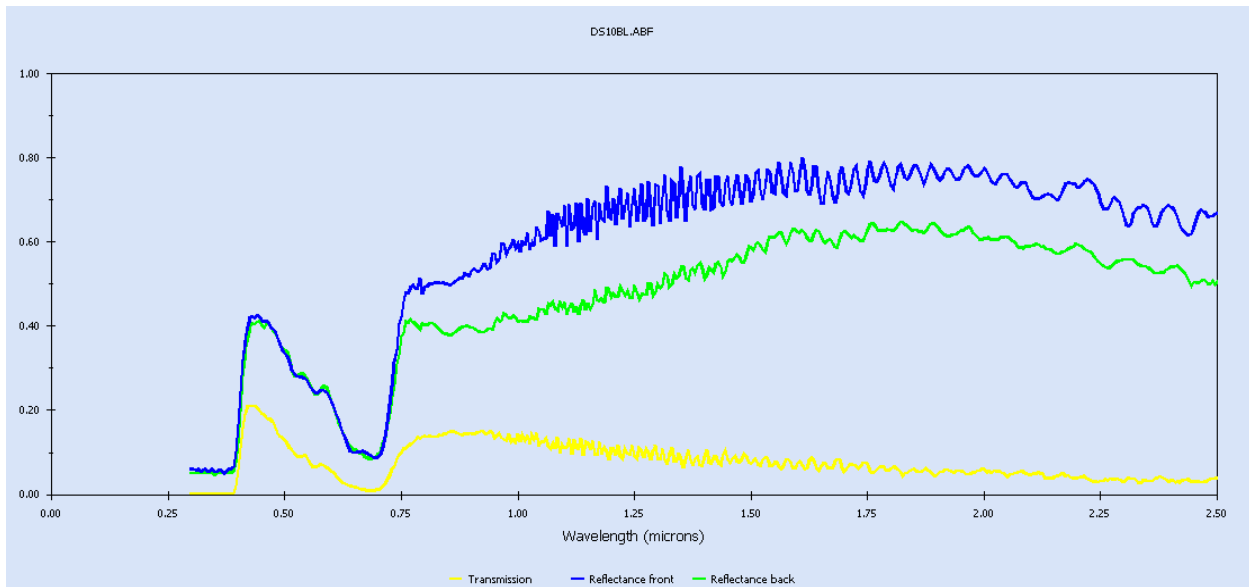


Figure 1: Spectral properties: DS 10 BL

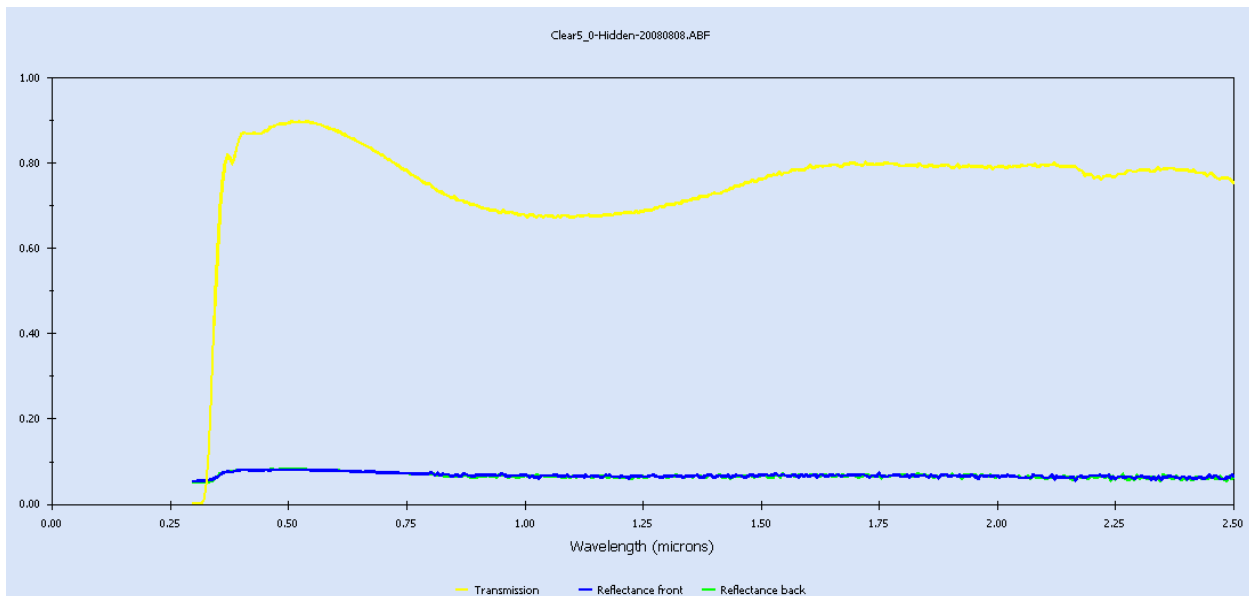


Figure 2: Spectral properties: Reference Glass sample (Substrate)

Appendix 2.: Detailed glazing data of a single glazed unit with film

Window 5.2a v5.2.17a Glazing System Thermal and Optical Properties 08/12/08
14:20:42

ID : 20
Name : DS 10 BL
Tilt : 90.0
Glazings: 1
KEFF : 0.1000
Width : 4.847
Uvalue : 5.61
SHGCc : 0.25
SCc : 0.30
Vtc : 0.08
RHG : 226.81

Glass and Gas Data for Glazing System '20 DS 10 BL'

| ID | Name | D(mm) | Tsol | 1 Rsol | 2 Tvis | 1 Rvis | 2 Tir | 1 Emis | 2 Keff | | | |
|---------|------------------|-------|------|--------|--------|--------|-------|--------|--------|------|------|------|
| Outside | | | | | | | | | | | | |
| | 30020FDS10BL.ABF | # 4.8 | .096 | .354 | .433 | .081 | .261 | .259 | .000 | .840 | .760 | .992 |
| Inside | | | | | | | | | | | | |

Environmental Conditions: 1 NFRC 100-2002

| | Tout (C) | Tin (C) | WndSpd (m/s) | Wnd Dir | Solar (W/m2) | Tsky (C) | Esky |
|--------|-------------|------------|-----------------|----------|-----------------|-------------|------|
| Uvalue | -18.0 | 21.0 | 5.50 | Windward | 0.0 | -18.0 | 1.00 |
| Solar | 32.0 | 24.0 | 2.80 | Windward | 783.0 | 32.0 | 1.00 |

Optical Properties for Glazing System '20 DS 10 BL'

| Angle | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | Hemis |
|---------|---------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Vtc | : 0.081 | 0.082 | 0.081 | 0.079 | 0.078 | 0.075 | 0.069 | 0.056 | 0.034 | 0.000 | 0.071 |
| Rf | : 0.261 | 0.255 | 0.254 | 0.256 | 0.265 | 0.279 | 0.306 | 0.377 | 0.568 | 0.999 | 0.298 |
| Rb | : 0.259 | 0.252 | 0.251 | 0.254 | 0.262 | 0.276 | 0.303 | 0.375 | 0.566 | 0.999 | 0.296 |
| Tsol | : 0.096 | 0.096 | 0.095 | 0.094 | 0.092 | 0.089 | 0.081 | 0.066 | 0.040 | 0.000 | 0.084 |
| Rf | : 0.354 | 0.349 | 0.348 | 0.350 | 0.357 | 0.370 | 0.393 | 0.456 | 0.622 | 0.999 | 0.385 |
| Rb | : 0.433 | 0.428 | 0.427 | 0.429 | 0.436 | 0.446 | 0.467 | 0.522 | 0.668 | 0.999 | 0.459 |
| Abs1 | : 0.550 | 0.555 | 0.557 | 0.556 | 0.551 | 0.542 | 0.525 | 0.478 | 0.338 | 0.001 | 0.521 |
| SHGCc | : 0.252 | 0.254 | 0.254 | 0.252 | 0.249 | 0.243 | 0.230 | 0.201 | 0.133 | 0.000 | 0.231 |
| Tdw-K | : 0.057 | | | | | | | | | | |
| Tdw-ISO | : 0.098 | | | | | | | | | | |
| Tuv | : 0.000 | | | | | | | | | | |

Temperature Distribution (degrees C)

| | Winter | | Summer | |
|------|--------|------|--------|------|
| | Out | In | Out | In |
| Lay1 | -10.5 | -9.5 | 44.5 | 44.8 |